



RL1M

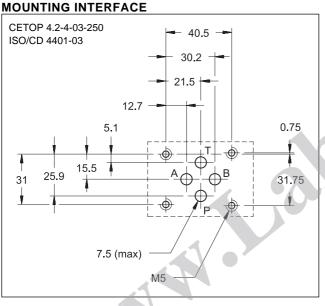
ELECTRIC FAST/SLOW SPEED SELECTION VALVE SERIES 21

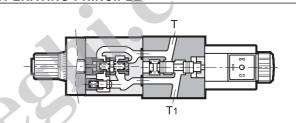
MODULAR VERSION CETOP 03

p max 250 bar

Q max (see performance ratings table)

ACE OPERATING PRINCIPLE





- The RL1M valve is a compact group that allows control of the fast/slow flow through use of an open/close solenoid valve.
 The adjustment of the flow is carried out with the RPC1 valve (see catalogue 32 200) with six adjustment ranges.
- Made as a modular version, the mounting surface is according to the CETOP and ISO standards.
- The RL1M valve can be assembled quickly under the CETOP 03 directional solenoid valves without use of pipes, using suitable tie-rods or bolts, permitting the construction of directional and speed controls for work actuators.

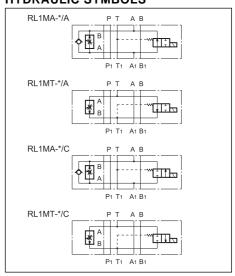
CONFIGURATIONS (see Hydraulic symbols table)

- Configuration "A": meter out control from the actuator on chamber A.
- Configuration "T": control on discharge T of the directional solenoid valve for speed control in both directions of movement.

PERFORMANCE RATINGS (measured with mineral oil of viscosity 36cSt at 50°C)

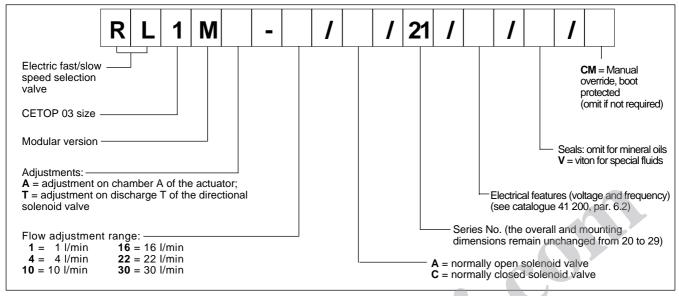
Maximum operating pressure	bar	250
Maximum flow rate in the controlled lines Maximum flow rate in the free lines Minimum controlled flow rate	l/min l/min l/min	1-4-10-16-22-30 65 0,08
Ambient temperature range	°C	−20 ÷ +50
Fluid temperature range	°C	−20 ÷ +80
Fluid viscosity range	cSt	10 ÷ 400
Recommended viscosity	cSt	25
Degree of fluid contamination	According to NAS 1638 class 10	
Mass	kg	3

HYDRAULIC SYMBOLS





1 - IDENTIFICATION CODE



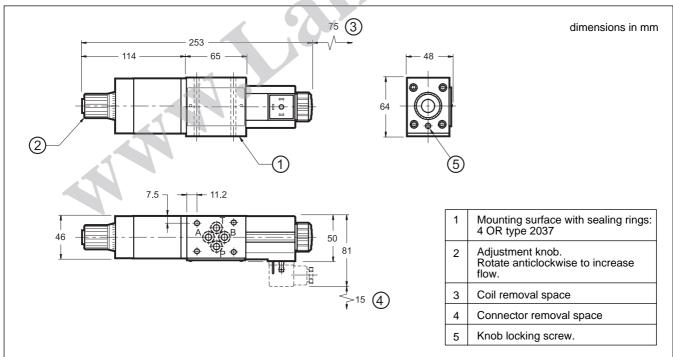
NOTE: for more information regarding the flow control valve, see catalogue 32 200

NOTE: The solenoid valves are never supplied with connector. Connectors must be ordered separately. For the identification of the connector type to be ordered, please see catalogue 49 000.

2 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids, with the addition of suitable anti-frothing and anti-oxidizing agents. For the use of other types (water glycol, phosphate esters and others), please consult our technical department.

3 - OVERALL AND MOUNTING DIMENSIONS





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